



U.S. Department  
of Transportation

**Research and  
Special Programs  
Administration**

APR 26 2000

400 Seventh Street, S.W.  
Washington, D.C. 20590

Dear exemption holders of DOT-E 11691:

Enclosed is the 5th revision of DOT-E 11691. Please note that a modification of the exemption was made as a result of an application filed by a party to this exemption, by adding flammable liquid, corrosive, n.o.s., (contains ethyl alcohol, citric acid) to the table in paragraph 6.

Sincerely,

A handwritten signature in black ink, appearing to read "R. Ryan Posten", written over a horizontal line.

R. Ryan Posten  
Exemptions Program Officer  
Office of Hazardous Materials  
Exemptions and Approvals



U.S. Department  
of Transportation

**Research and  
Special Programs  
Administration**

**APR 26 2000**

400 Seventh Street, S.W.  
Washington, D.C. 20590

DOT-E 11691  
(FIFTH REVISION)

EXPIRATION DATE: February 28, 2002

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: PepsiCo International  
Valhalla, NY

(See Appendix A to this exemption for a list of additional grantees)

2. PURPOSE AND LIMITATION: This exemption authorizes the transportation in commerce of certain flammable liquids and corrosives, which are the ingredients of soft drinks (beverages), as not subject to the segregation requirements for vessel stowage. This exemption provides no relief from any regulation other than as specifically stated herein.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 176.83(d); § 176.800(a).
5. BASIS: This exemption is based on the application of PepsiCo International dated February 28, 2000, submitted in accordance with § 107.109.
6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Hazardous materials description -- proper shipping name	Hazard Class/ Division	Identi- fication Number	Packing Group
Corrosive liquid, acidic, organic, n.o.s. (Contains acetic acid).	8	UN3265	III
Corrosive liquid, acidic, organic, n.o.s. (Contains citric acid).	8	UN3265	III

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Hazardous materials description -- proper shipping name	Hazard Class/ Division	Identi- fication Number	Packing Group
Corrosive liquid, acidic, organic, n.o.s. (Contains organic acids).	8	UN3265	III
Extracts, flavoring, liquid	3	UN1197	III
Extracts, flavoring, liquid	3	UN1197	II
Flammable liquid, corrosive, n.o.s. (Contains ethanol, carminic acid).	3	UN2924	III
Flammable liquid, corrosive, n.o.s. (Contains ethyl alcohol, citric acid)	3	UN2924	III
Flammable liquid, corrosive, n.o.s. (Contains ethanol, acetic acid)	3	UN2924	III
Phosphoric acid solution	8	UN1805	III

NOTE: All of the above substances must be components to be used in formulating beverages intended for human consumption.

7. PACKAGING AND SAFETY CONTROL MEASURES:

PACKAGING - As required in 49 CFR for the hazardous material being transported.

8. SPECIAL PROVISIONS:

- a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modifications or changes are made to the package and it is reoffered for transportation in conformance with this exemption and the HMR.
- b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

9. MODES OF TRANSPORTATION AUTHORIZED: Cargo vessel.

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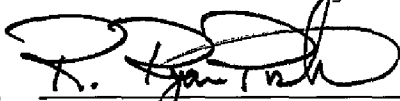
10. MODAL REQUIREMENTS: No additional requirements other than as required by the HMR.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
  - o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8 who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incidents involving the package and shipments made under the terms of this exemption.

Issued at Washington, D.C.:



for Robert A. McGuire  
Acting Associate Administrator  
for Hazardous Materials Safety

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(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.  
Attention: DHM-31.

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The original of this exemption is on file at the above office. Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

Copies of exemptions may be obtained from the AAHMS, U.S. Department of Transportation, 400 7th Street, S.W., Washington, DC 20590-0001, Attention: Records Center, 202-366-5046.

PO: AM(00)

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The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

Company Name City/State	Applica- tion Date	Issue Date	Expiration Date
The Coca-Cola Company Atlanta, GA	2/28/2000	3/3/2000	2/28/2002
Caribbean Refrescos, Inc. Cidra, Puerto Rico	2/28/2000	APR 26 2000	2/28/2002



For Robert A. McGuire  
Acting Associate Administrator for  
Hazardous Materials Safety